



Exelene® LLDPE

Product Data Sheet

**Linear Low-Density Polyethylene
LLDPE-butene¹
Cast and Blown Film Extrusion**

2400

Melt Flow Rate 2

Density 0.919

Applications

- Resin for LDPE mixtures
- Plastic bags for light parking solid foods such as bread, tarts, vegetables and fruits
- Liners for industrial cans, garbage cans and 55 gallon barrels
- Plastic Clothes Covers

Characteristics

- The Exelene resin LLDPE 2400 meets the requirements of section 177.1520, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

Properties	ASTM Testing	Units	Values	
Resin Properties				
Melt Flow Rate	MFI ₂ D 1238 (190°C; 2,16 kgf)	g/10 min	2	
Density	D 792 (23°C)	g/cm ³	0.919	
Melting Point	DSC	°C	123	
Additives Package				
Blow Film Properties with thickness of 1,0 mils = 25,4 µm y BUR = 2,5				
Tensile Strength @ yield (2)	MD	D 882A (20 in/min)	psi	1,230
	TD		psi	1,250
Tensile Strength @ break	MD	D 882A (20 in/min)	psi	4,500
	TD		psi	3,500
Elongation @ break	MD	D 882A (20 in/min)	%	600
	TD		%	800
Flexural Strength	MD	D 882A (0,2 in/min; 1%)	psi	25,700
	TD		psi	28,400
Elmendorf Tear Propagation	MD	D 1922 (1.600 gf)	gf	110
	TD		gf	570
Impact Resistance by the Free Falling Dart Method	D 1709A (F50; 38 mm; 66 cm)	gf	70	
Opacity	D 1003	%	35	

(1) znLLDPE-butene – Lineal Low Density Polyethylene polymerized from comonomer 1-butene In presence of Ziegler-Natta catalysts

(2) MD = Machine Direction and TD =Transversal Direction