



# Exelene<sup>®</sup> LLDPE

Product data Sheet

## Linear Low-Density Polyethylene znLLDPE-hexene<sup>1</sup> Blow Film Extrusion

# 1601

Melt Flow Rate **0,95**

Density **0,919**

### Applications

- Bags for re-packing powdered foods or grains such as rice, pulses, salt, sugar, flour and cereals
- 1-10 kg Bags for packing powdered foods and grains such as rice, pulses, salt and sugar
- Bags for packing powdered substances for domestic and industrial use such as detergents, sand and gravel

### Characteristics

- The Exelene resin LLDPE 1601 meets the requirements of section 177.1520, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

Properties	ASTM Testing	Units	Values	
<b>Resin Properties</b>				
Melt Flow Rate	MFI <sub>2</sub> D 1238 (190°C; 2,16 kgf)	g/10 min	0.95	
Density	D 792 (23°C)	g/cm <sup>3</sup>	0.919	
Melting Point	DSC	°C	124	
Additives Package	Antioxidant, Slip Agent, Antiblock Agent			
<b>Blow Film Properties with thickness of 1,0 mils = 25,4 µm y BUR = 2,5</b>				
Tensile Strength @ break <sup>(2)</sup>	MD	D 882A (20 in/min)	psi	4,750
	TD		psi	3,485
Elongation @ break	MD	D 882A (20 in/min)	%	520
	TD		%	780
Flexural Strength	MD	D 882A (0,2 in/min; 1%)	psi	30,000
	TD		psi	36,000
Elmendorf Tear Propagation	MD	D 1922 (23°C; 1.600 gf)	gf	400
	TD		gf	630
Impact Resistance by the Free Falling Dart Method	D 1709A (F50; 38 mm; 66 cm)	gf	160	
Opacity	D 1003	%	21	

(1) znLLDPE-hexene – Lineal Low Density Polyethylene polymerized from comonomer 1-hexene In presence of Ziegler-Natta catalysts

(2) MD = Machine Direction and TD =Transversal Direction

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